

ABSTRACT

A sealed battery, which has a battery element sealed by a flexible external material, the battery element being produced by winding up a positive electrode and a negative electrode each in band-like shape with a separator therebetween, the battery element being a wound-up element having plane portions and curved portions, and an active material layer is formed at least on one of the surfaces of the curved portions positioned on the outermost periphery of each of the positive electrode and the negative electrode.